

# Tablet Compression Machine Maintenance Checklist

## Daily Maintenance

- 1 Clean punches and dies
- 2 Remove powder residues
- 3 Check lubrication levels
- 4 Inspect for visible damage

## Weekly Maintenance

- 1 Inspect tooling wear
- 2 Check alignment of punches and dies
- 3 Verify feed frame operation
- 4 Monitor tablet weight consistency

## Monthly Maintenance

- 1 Calibrate compression force
- 2 Check machine components for wear
- 3 Inspect electrical systems
- 4 Review maintenance logs

## Troubleshooting Quick Checks

- 1 Check die fill for weight variation
- 2 Inspect lubrication for sticking issues
- 3 Adjust compression force for hardness issues
- 4 Inspect worn parts for machine jamming